

Machine Trouble Shooting

Motor will not run

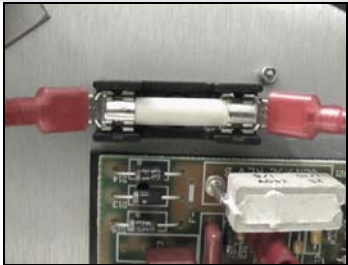
Check for power in the outlet.



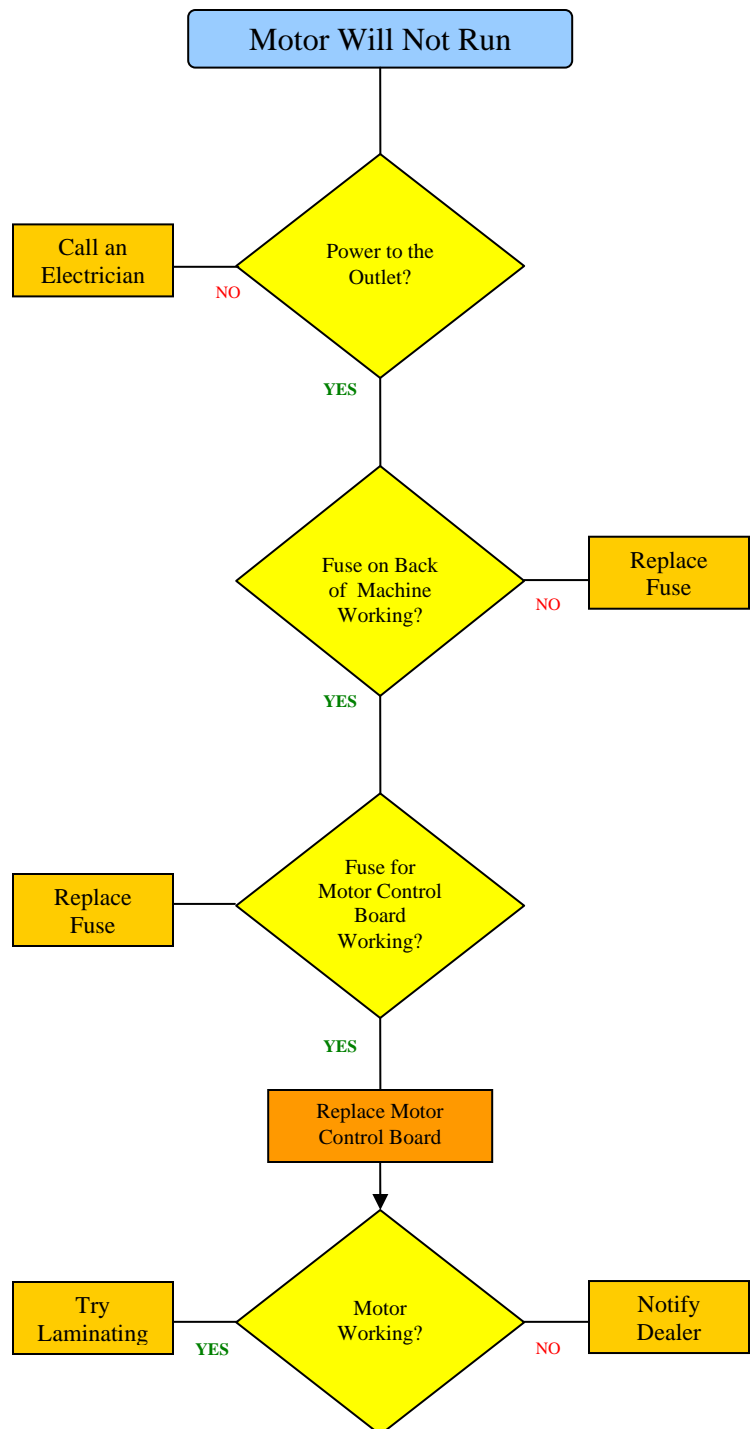
Check the fuse on back of machine.



Check fuse for motor control board.



If all OK, then replace motor control board.



IMPORTANT:

- Do not attempt to fix the customer's outlet. Let the customer know they need to call an electrician.
- Unplug machine before checking fuses or replacing components.
- If machine still doesn't work, have the customer send the machine back to D&K Group, Inc. in original packaging for servicing.

Machine Trouble Shooting

Roller will not heat

Check for power in the outlet.



Check the fuse on back of machine.

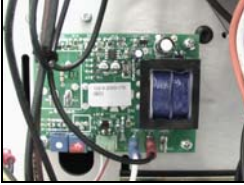


Check heat wires with AC voltage meter.

Right-Hand
Side of Machine



If no voltage, then replace heater control board.



Check heat wires with AC voltage meter.

Right-Hand
Side of Machine

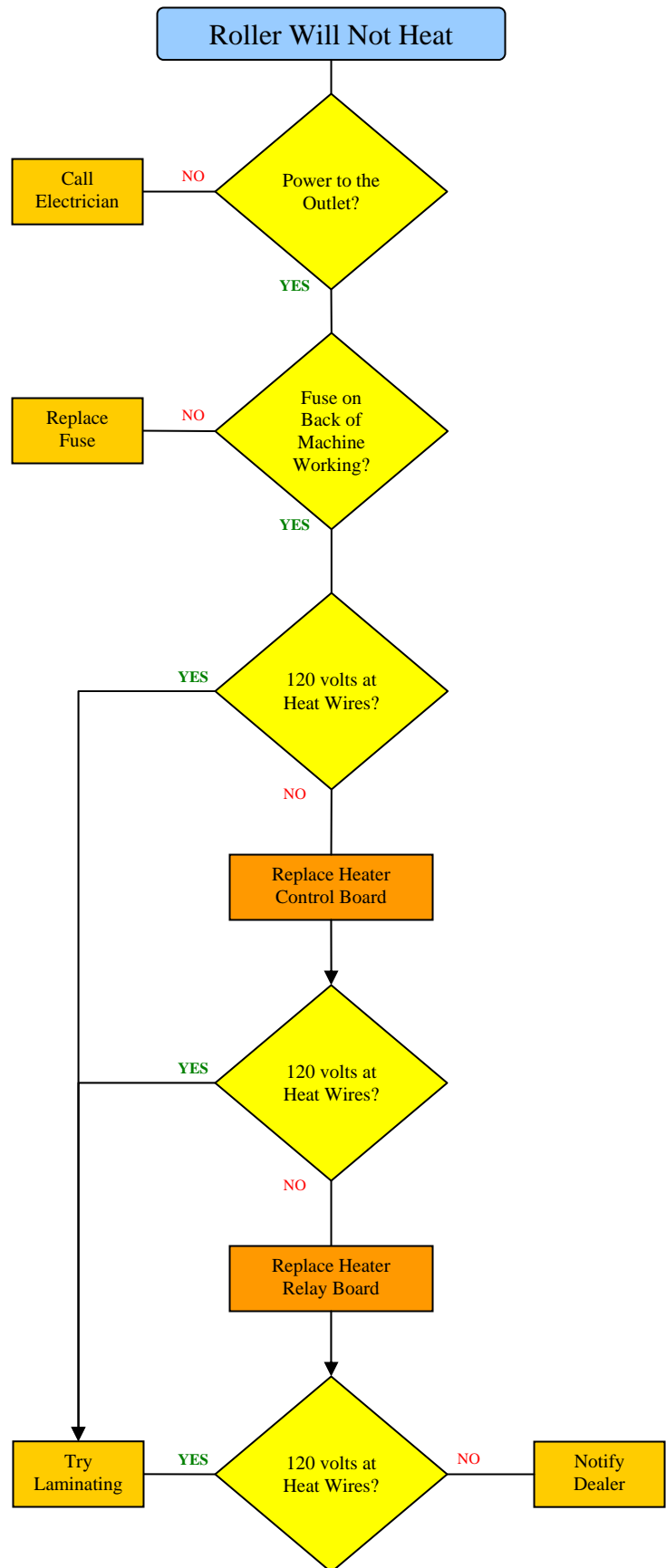


If no voltage, then replace heater relay.



Check heat wires with AC voltage meter.

Right-Hand
Side of Machine



IMPORTANT:

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- If machine still doesn't work, have the customer send the machine back to D&K Group, Inc. in original packaging for servicing.