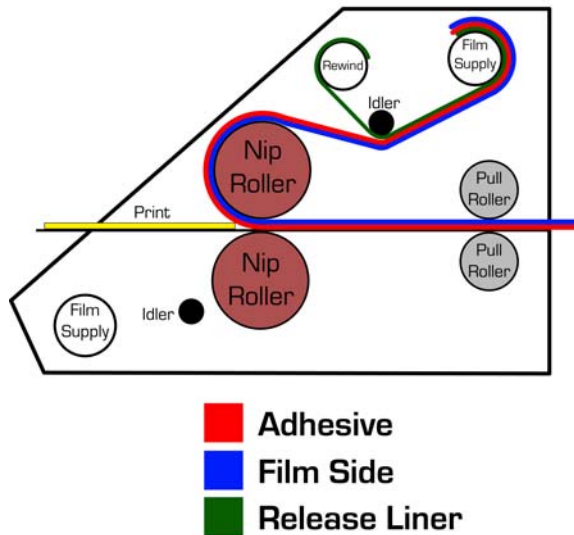




Laminating Artwork with Non-Perforated Finish Guard™

1. Warm up the laminator to 225°F
2. Web the laminator using the following setup:

Finish Guard Lamination



3. Laminate your print at a speed of 1 – 5 fpm. If you do not achieve a sufficient bond at these speeds and temperatures, increase your laminator's temperature to 240°F and repeat.
4. Allow your laminated prints sufficient time to cool down and fully bond before trimming or performing additional finishing steps. Do not bend, flex, or otherwise stress the laminated product until it is fully cured.